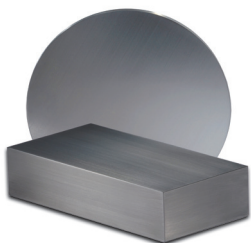


TCI Equipment List - Machine-Ready Blanks

	Qty	Model/Description	Capacity/Tolerance	
Grinders	Blanchard Grinders	1	18 - 36 Blanchard Grinder	Cap 36" Corner-to-Corner
		3	32 - 60 Blanchard Grinder	Cap 60" Corner-to-Corner
		1	48 - 96 Blanchard Grinder	Cap 120" Corner-to-Corner
	Double-Disc Grinders	3	Gardner 125-26 Double-Disc Grinder w/CNC Controls	Cap 386 sq. in.
		1	Gardner 125-26 Double-Disc Grinder	Cap 386 sq. in.
		1	Gardner 2H30-36 Double-Disc Grinder	Cap 535 sq. in.
		1	Gardner 2H40-42 Double-Disc Grinder w/CNC Controls	Cap 625 sq. in.
		1	Gardner 2H40-42 Double-Disc Grinder	Cap 625 sq. in.
	1	Gardner 2V18-24 Double Disc-Grinder	High Production	
	Duplex Mills	Qty	Model/Description	Capacity/Tolerance
6			Nichols Twin Mill	18" Travel
2			Powermatic Duplex Mill	28" Travel
2			Nichols Big Twin Duplex w/CNC Controls	Cap 22" x 36"
1			Cincinnati Duplex Mill w/CNC Controls	Cap 12" x 24" x 60"
1			Cincinnati Duplex Mill w/CNC Controls	Cap 12" x 24" x 96"
1			Cincinnati Duplex Mill	Cap 12" x 84" x 84"
1			New Century Duplex Mill w/CNC Controls	Cap 24" x 24" x 120"
Saws	Qty	Model/Description	Capacity/Tolerance	
		3	TCI Plate Saw Cap 1.125" x 48"	Tol +/- .005"
1	TCI Plate Saw Cap 1.250" x 72"	Tol +/- .005"		
Precision Cutoff Saws	Qty	Model/Description	Capacity/Tolerance	
		1	Oliver Cutoff Saw 19" Stroke	Cap 3.000" Tol +/- .005"
		2	CTD Automatic Cutoff Saw	Cap 7.000" Tol +/- .005"
		1	ROHBI Automatic Cutoff Saw	Cap 1.800" Tol +/- .002"
		1	CTD Manual Chop Saw	Cap 4.000" Tol +/- .005"
1	TCI Modified Leg Saw	Tol +/- .005"		
Plate Saws	Qty	Model/Description	Capacity/Tolerance	
		1	TCI Traverse Saw	8.000" Max Thickness
1	TCI Over Arm Saw	4.000" Max Thickness		
Open Tolerance	Qty	Model/Description	Capacity/Tolerance	
		2	Amada HA400 Horizontal Band Saw	16" X 16"
		1	Do All Vertical Band Saw	36" Throat / 8.000" Max Thickness
		1	Bettenbender Hydraulic Shear	.250" x 144"
		1	Carlton Radial Arm Drill	13" x 48"
		2	Chicago Press Brake	15 ton x 48"
		1	Chicago Press Brake	25 ton x 72"
		1	Drake Hydraulic Arbor Press	75 ton / 2.000" Max Thickness
		1	GF+ Flat Metal Levelling Machine	.437" x 24" Wide
		1	Granite Surface Plate	24" x 48" x 96"
Finishing	Qty	Model/Description	Capacity/Tolerance	
		1	Timesaver with Scotch Brite Rolls (wet) w/Conveyor	36" Wide
		1	Timesaver Speedbelt Sander (wet) w/Conveyor	36" Wide
		1	Kalamazoo Belt Sander	8" x 60"
		1	FMD-7LR-2 Vibro-Energy Finishing Mill	7 cu.ft.
		1	Empire Abrasive Blasting System	46" d x 52" w x 48" h
		1	RG Hanson Model MCCS-1000 Conveyor Washer	24" wide
Quality Assurance	Qty	Model/Description	Capacity/Tolerance	
		1	Mitutoyo BRT 1220 DCC Microcord Coordinate Measuring Machine PH9/TP200 Renishaw Probe Resolution .00002" – Capacity x-48", y-79", z-40" – MCOSMOS V3 C1	
		1	Mitutoyo BRT 710 DCC Microcord Coordinate Measuring Machine PH9/TP200 Renishaw Probe Resolution .00002" – Capacity x-27.7", y-39.6", z-23.8" – MCOSMOS V3 C1	
		1	Sheffield Cordax 1808 Coordinate Measuring Machine Resolution .0001" – Capacity x-29", y-24", z-17"	
		1	Check Master Coordinate Measuring Machine Resolution .0005" – Capacity x-18", z-38", z-60"	
300	Other Inspection Tools			

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